



Affiliated
Unified
Communications LLC

Affiliated Unified Communications, LLC
Support (800) 400-9884

First enter the SIP credentials in standard configuration.

Next, additional configuration for SPA112 for VoIP G711 fax passthrough shown below:

Dial Plan for Line 1:

```
( [23456789]11 | *xxx. | <:1>[2-9]xx[2-9]xxxxxxS0 | 1[2-9]xx[2-9]xxxxxxS0 |  
011xxxxxxxx. | [#*x][*x][*x][*x][*x][*x][*x][*x][*x]. )
```

Time Zone

(GMT-05:00) Eastern Time (USA & Canada)

Adjust Clock for Daylight Saving Changes

Time Server:

Resync Timer: seconds

Disable Line 2.

Then, set these settings in Line 1:

NAT Settings

NAT Mapping Enable:	<input type="button" value="yes"/>	NAT Keep Alive Enable:	<input type="button" value="yes"/>
NAT Keep Alive Msg:	<input type="text" value="\$OPTIONS"/>	NAT Keep Alive Dest:	<input type="text" value="\$PROXY"/>

Network Settings

SIP ToS/DiffServ Value:	<input type="text" value="0x68"/>	SIP CoS Value:	<input type="text" value="3"/> [0-7]
RTP ToS/DiffServ Value:	<input type="text" value="0xb8"/>	RTP CoS Value:	<input type="text" value="6"/> [0-7]
Network Jitter Level:	<input type="button" value="high"/>	Jitter Buffer Adjustment:	<input type="button" value="no"/>



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Supplementary Service Subscription

Call Waiting Serv:	<input type="button" value="no ▾"/>	<input style="outline: 2px solid red;" type="button" value="yes ▾"/>	Block CID Serv:	<input type="button" value="yes ▾"/>
Block ANC Serv:	<input type="button" value="yes ▾"/>		Dist Ring Serv:	<input type="button" value="yes ▾"/>
Cfwd All Serv:	<input type="button" value="yes ▾"/>		Cfwd Busy Serv:	<input type="button" value="yes ▾"/>
Cfwd No Ans Serv:	<input type="button" value="yes ▾"/>		Cfwd Sel Serv:	<input type="button" value="yes ▾"/>
Cfwd Last Serv:	<input type="button" value="yes ▾"/>		Block Last Serv:	<input type="button" value="yes ▾"/>
Accept Last Serv:	<input type="button" value="yes ▾"/>		DND Serv:	<input type="button" value="yes ▾"/>
CID Serv:	<input type="button" value="yes ▾"/>		CWCID Serv:	<input type="button" value="yes ▾"/>
Call Return Serv:	<input type="button" value="yes ▾"/>		Call Redial Serv:	<input type="button" value="yes ▾"/>
Call Back Serv:	<input type="button" value="yes ▾"/>		Three Way Call Serv:	<input type="button" value="no ▾"/>
Three Way Conf Serv:	<input type="button" value="yes ▾"/>		Attn Transfer Serv:	<input type="button" value="yes ▾"/>

Audio Configuration

Preferred Codec:	<input type="button" value="G711a ▾"/>	<input style="outline: 2px solid red;" type="button" value="Unspecified ▾"/>	Second Preferred Codec:	<input type="button" value="Unspecified ▾"/>
Third Preferred Codec:	<input type="button" value="Unspecified ▾"/>		Use Pref Codec Only:	<input type="button" value="yes ▾"/>
Use Remote Pref Codec:	<input type="button" value="no ▾"/>		Codec Negotiation:	<input type="button" value="Default ▾"/>
G729a Enable:	<input type="button" value="yes ▾"/>		Silence Supp Enable:	<input type="button" value="no ▾"/>
G726-32 Enable:	<input type="button" value="yes ▾"/>		Silence Threshold:	<input type="button" value="medium ▾"/>
FAX V21 Detect Enable:	<input type="button" value="yes ▾"/>		Echo Canc Enable:	<input type="button" value="no ▾"/>
FAX CNG Detect Enable:	<input type="button" value="yes ▾"/>		FAX Passthru Codec:	<input type="button" value="G711a ▾"/>
FAX Header Symmetric:	<input type="button" value="yes ▾"/>		RTIME Process INEQ:	<input type="button" value="yes ▾"/>